



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G10651-3G-PO

Job Sheet 204445



Part No: RBW6205G10651-3G-PO

Job Qty: 2 pcs

Part Name: Stop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 2/4/20

Type: Stock

Description:

Note: DWG RBW6205G10651-3G Rev.0 IPP Rev. A 18.10.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	2/4/20	2/4/20	0.00	0.00	Purchasing - 1		JE JAN 08 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	2/4/20	2/4/20	0.00	0.00	Packaging 2 - 1 - B4B		JE JAN 08 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245851



Part: RBW6205G10651-3G

Job No: 204445

Serial No/Batch: S245851

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 01/08/20

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	2/4/20	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 0 9 2020 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	2/4/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	2/4/20	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	JAN 1 0 2020
				QC 21 - FG - 53	
Part Op 100 - Issue P/O: <u>H1604367</u> MANUFACTURE RBW6205G10651-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required					
110 - (Receive & Inspect for Damage & Mat'l Certs)					
120 - (QC6- All purchased or subcontracted products)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release)					

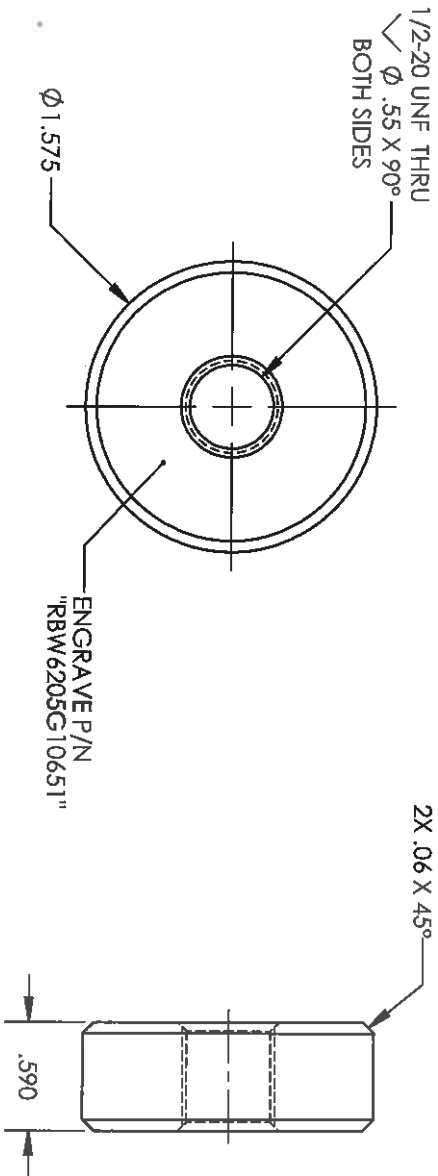
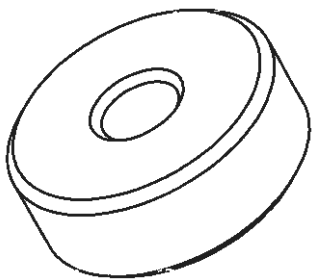
x2 Plus 10dec 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G10651-3GP	Stop	2 Ea (1 ea)	100-Purchasing	S245849
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G10651-3GP	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/19 1:54 PM dart.lussier.patrick

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED



INCLUDED IN KIT RBW6205G08931-3G

TITLE			
RED BARN MACHINE			
STOP			
DWG NO. RBW6205G10651-3G			
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
TOLERANCES ON:			
XX ± .005			
XX ± .01			
FRACTIONS ± 1/32			
ANGLES ± .5°			
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 X 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:1			
DATE 4/25/2012			
SHEET 1 OF 1			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	STOP	SP	Ø1-.5/8 X 3/4

DRAWN BY: CLOUGH	REV
APPROVED: <i>2 Mac</i>	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL	
AW139	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045367



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045367
PO Date: 12/10/19
Due Date: 2/4/20
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204439	RBW6205G10151-3GP	RBW6205G10151-3G Rev 1			Pusher	Firmed X2	-	2/4/20	2 Ea	0 Ea	2 Ea	\$340.00/Ea	\$680.00
2	204440	RBW6205G10251-3GP	RBW6205G10251-3G Rev A			Threaded Rod	Firmed X2	-	2/4/20	2 Ea	0 Ea	2 Ea	\$240.00/Ea	\$480.00
3	204441	RBW6205G10351-3GP	RBW6205G10351-3G Rev 1			Guide	Firmed X2	-	2/4/20	2 Ea	0 Ea	2 Ea	\$240.00/Ea	\$480.00
4	204443	RBW6205G10451-3GP	RBW6205G10451-3G Rev 0			Threaded Rod	Firmed	-	2/4/20	2 Ea	0 Ea	2 Ea	\$240.00/Ea	\$480.00
5	204444	RBW6205G10551-3GP	RBW6205G10551-3G Rev 0			Hammer	Firmed X2	-	2/4/20	2 Ea	0 Ea	2 Ea	\$205.33/Ea	\$410.66
6	204445	RBW6205G10651-3GP	RBW6205G10651-3G Rev 0			Stop	Firmed X2	-	2/4/20	2 Ea	0 Ea	2 Ea	\$185.00/Ea	\$370.00
Grand Total:													\$2,906.66	\$9

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dart.aerospace.com for further explanation.

Procurement Quality Clauses

- A006 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/10/19 2:01 PM dart.lussier.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev#	P.O. Number
2	RBW6205G10151-3GP	Pusher	1	HB045367
2	RBW6205G10251-3GP	Threaded Rod	A	HB045367
2	RBW6205G10351-3GP	Guide	1	HB045367
2	RBW6205G10551-3GP	Hammer	-	HB045367
2	RBW6205G10651-3GP	Stop	-	HB045367

DAS
68
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc

Eric Dewar

Vankleek Hill, December 23, 2019

RECEIVED
JAN 08 2020
DART AEROSPACE LTD.



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3958

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26372
Shipment Date: 20-Dec-2019
Ship Via: Pick up at METEC
Order Number: 4462
Order Date: 12/10/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB045367
Terms: Net 60 Days

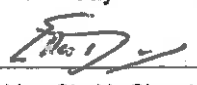
Quantity							Job	
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	2	2	0	0	EA	DART-RBW6205G10151-3GP Pusher	1	4462-01
2	2	2	0	0	EA	DART-RBW6205G10251-3GP Threaded Rod	A	4462-02
3	2	2	0	0	EA	DART-RBW6205G10351-3GP Guide	1	4462-03
5	2	2	0	0	EA	DART-RBW6205G10551-3GP Hammer	-	4462-05
6	2	2	0	0	EA	DART-RBW6205G10651-3GP Stop	-	4462-06

RECEIVED

JAN 08 2020

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.


Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.